CIGARETTE SPECIFICATION

STOCKTON STREET
B&H 100 REGULAR 6S FTB
BRAND CODE-0403 (STD)

EFFECTIVE DATE: 12/05/88
STANDARD PRODUCTION

CIGARETTE LENGTH	: 99.5	MM	FTC TAR	: 16.0	MG/CIGT	15.5 - 17.4
TOBACCO ROD CIRCUM.	: 24.80	MM				
TOBACCO ROD LENGTH	: 72.0	MM				
FILTER LENGTH	: 27.5	MM				
TIPPING LENGTH	: 32.0	MM				
TOTAL R.T.D.	: 4.80	IN. H2O				
DILUTION TARGET	: 14.0 +/-	5.0 %				

TIPPING PAPER : 64MM X 3200M WHT DCL WTA 12-227-A LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE
24.00 NA: 1 ROW 27.00 10.0 X 20MM
8.5 x 20MM : (RE-GROUND ROLLER)

TIPPING ADHESIVE : FINDLEY 355-381-01 62-050-A

SEAM ADHESIVE : NATIONAL 25-1088 61-210-A

STD. FILLER - PACK O.V. : A0400 - 13.25% B&H REGULAR FTB
TROPICAL FILLER-PACK OV: A0400 - 12.00% B&H REGULAR -FTB TROPICAL

CIGARETTE PAPER : 27.25MM X 6500M 50CU/0.6%(K/D110-6/E751) 10-021-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: B&H OCHRE #60806 (MARK 8) 60-902-A
: B&H OCHRE #48934 (MK 9/MK 10/PROTOS) 60-928-A

PRINT DIE : BENSON & HEDGES

2057681261

REASON FOR CHANGE : PERFORATION METHOD/DRY PATCH SIZE CHGD FROM ESP/
: 10.0X20.0MM (12-269-A) TO LASER/8.5X20.0MM
: (12-227-A). UPDATED TOTAL RTD TARGET.
: NO WEIGHT CHANGE. OK TO MIX.

PREPARED BY : S. M. HAYWOOD
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APPROVED BY:

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